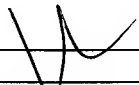
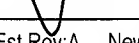


Date: Wednesday, 28/11/2007 9:20:18 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : GAS SPRING
<b>Job Number</b> : 36000	
<b>Estimate Number</b> : 12941	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D355211
<b>This Issue</b> : 28/11/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3552 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 33533	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 30/12/2007 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est Rev:A New Issue 06-11-13 EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** Issue P/O: 5156

C/L 07/11/28

Purchase Part Number: B8-240-575-150N

Supplier: LS Technologies

Certificate of conformity is required

(20)

2.0	B8 240 575 150N	CARBON STEEL GAS SPRING
-----	-----------------	-------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

CARBON STEEL GAS SPRING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

C/L 7/11/29 (20)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

Test for correct pressure

C/L 12/103 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 5439

B 7/12/13 50 20

Date: \* Wednesday, 28/11/2007 9:20:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GAS SPRING

Job Number: 36000

Part Number: D355211

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



28

Comment: FINAL INSPECTION/W/O RELEASE

207/12/04

Job Completion



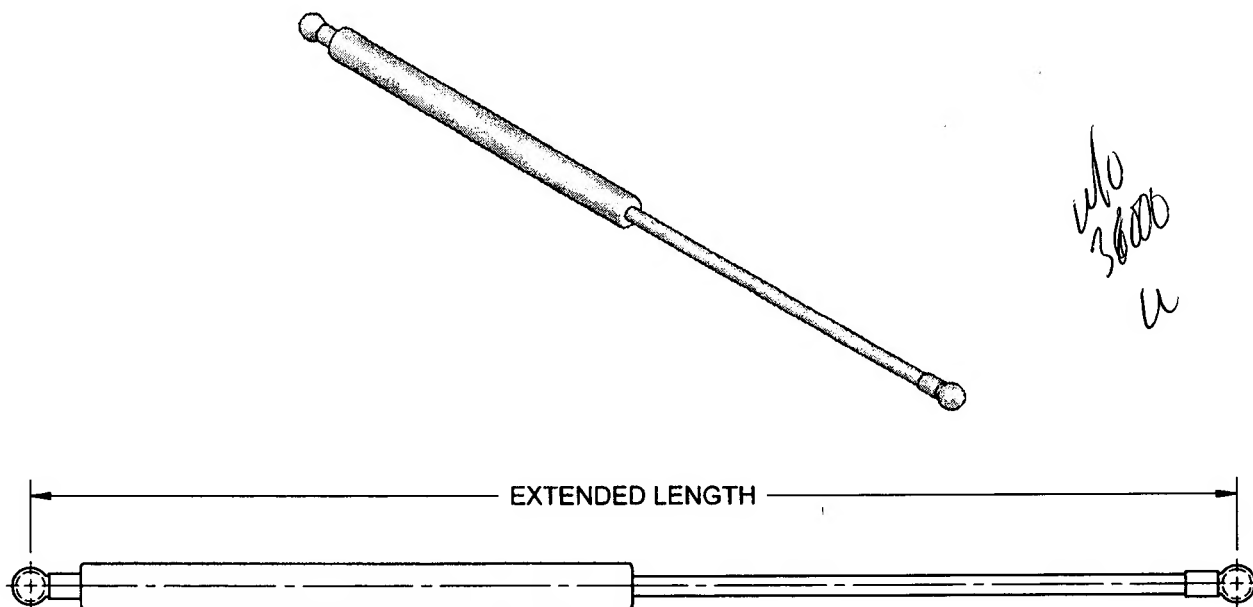
U 07.12.04



DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>TH</i>	DRAWING NO. <b>D3552</b>	REV. C SHEET 1 OF 1
DATE <b>07.06.01</b>	TITLE <b>GAS SPRING</b>		SCALE NTS
REV	DATE	DESCRIPTION	
A	06.09.15	NEW ISSUE	
B	06.10.24	ADD D3552-7/-9; UPDATE DESC. D3552-1/-3/-5	
C	07.06.01	ADD D3552-11 AND CONVERSIONS FOR INSPECTION; UPDATE P/N FOR D3552-7	

**RELEASED**  
07.07.11  
PER EGN #1001

## SPECIFICATION CONTROL DRAWING



### D3552-X GAS SPRING

DART P/N	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	LS TECHNOLOGIES P/N
D3552-1	220/8.66	530/20.6	70/15.7	10mm SS BALL SOCKET	CARBON STEEL	C8-220-530-070N
D3552-3	200/7.87	490/19.3	200/45.0	10mm SS BALL SOCKET	CARBON STEEL	C8-200-490-200N
D3552-5	175/6.89	430/16.9	150/33.7	10mm SS BALL SOCKET	CARBON STEEL	C8-175-430-150N
D3552-7	220/8.66	530/20.9	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	B6-220-530-070N
D3552-9	200/7.87	490/19.3	200/45.0	10mm NYLON BALL SOCKET	CARBON STEEL	B8-200-490-200N
D3552-11	240/9.45	575/22.6	150/33.7	10mm NYLON BALL SOCKET	CARBON STEEL	B8-240-575-150N

**NOTE:**

1) IDENTIFY WITH DART P/N "D3552-X" USING WHITE FINE POINT PERMANENT INK MARKER

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Ph: (306) 683-5000 Fax: (306) 683-6403  
E-mail: [info@lsttechnologies.ca](mailto:info@lsttechnologies.ca)  
Web: [www.lsttechnologies.ca](http://www.lsttechnologies.ca)

## **Certificate of Compliance**

This is to certify that the parts listed below meets specifications as required by your order.

**20 Units: B8-240-575-150N Carbon Steel Gas Spring**

**Country of Manufacture: Canada**  
**Date of Manufacture : Nov 28/2007**  
**This product is ROHS compliant.**

**We certify no mercury was used in the manufacture of this order.**

**Purchase Order # 5156**

L S Technologies Inc Canada

---

Nolan Fehr  
Manager

LS Technologies Canada Inc.

Box 25032  
Saskatoon, SK  
S7K 8B7

# Packing Slip

Date	Packing Slip #
11/28/2007	3966

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
5156	Nolan	11/28/2007	Purolator - AIR

Qty	Description
20	B8-240-575-150N (3552-11) Carbon Steel Gas Spring
	Shipping and Handling PUROLATOR Collect - AIR - Tracking #329004717099
	Total GST Business Number: 875007718
Please Pay by Invoice: No Statement Issued.	